



## **Compounding: Berstorff ZE 25 (CL) \* 40 D**

### Extruder Specifications:

Type:	Co-rotating twin screw extruder
Diameter:	25 mm (OD/ID = 1.47)
Length:	40 D
Max. Screw speed:	550 rpm
Max. Driving power:	10.5 kW
Max. Torque per screw:	90 Nm
Max. Processing temp.:	350 °C
Output:	5-50 kg/h

### Configuration

- 10 4D-barrel elements (4 closed; 6 open)
- various screw elements are available

### Feeding system:

- Solids:  
Different K-tron and Brabender feeding systems (either volumetric or gravimetric) can be used
- Liquids:  
Different pumps are available

### Vacuum system:

Available

### Pelletising system:

Strand pelletising is standard